

JCRACING

AMERICAN MADE

JCR-1020-SET

#219 MID SPONSON INSTALL GUIDE

These mid sponsons are designed to mount to the inside of the bond flange by bolting through the stock or aftermarket bumper. It is optional to remove the bumper and use optional countersunk screws (not provided). This kit includes 4X M6x1 by 25mm long 316 stainless steel button head cap screws for mounting through the bumper.

On the **SXR800**, measure from the **inside** of the rear bumper bond flange as shown below and make a vertical mark on the bumper at the dimension shown. On all year **Superjets**, measure from the **rear of the lower hull** the dimension shown below and make a mark on the bumper. On the New **SXR1500**, drill out the 7th and 8th rivet hole from the back, mount the mid sponson in the middle hole on the front thru the 8th rivet hole, then drill a new hole 10" back from the 8th rivet hole. You will not use the 7th rivet hole for anything.

1. Align the **rear** of the mid sponson on the edge of the mark and verify the vertical spacing is centered on the bumper. Transfer mark/punch the front and rear **middle** holes onto the bumper, they are 10" on center.
2. Set the sponson to the side and drill the 2 holes through the bumper and bond flange using a 17/64" drill bit (clearance for the 2 6mm bolts).
3. Install the mid sponson on the inside of the bond flange using 2 bolts.
4. Repeat for the other side.



These sponsons can be adjusted 1" forward or backwards to suit rider preference. We suggest you start with the middle setting and test from there. Once satisfied with the setting, we recommend removing the mid sponsons and using marine grade **silicone** on the sponsons and the bolts where they contact the hull.

Please be sure to tell us what you think and review these mid sponsons on our website!

If you have any questions on the install, please feel free to call, text or email us:

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