

# JCRACING

AMERICAN MADE

JCR-1070-SET

## REAR SPONSON INSTALL GUIDE

These rear sponsons are designed to mount to the inside of the bond flange by bolting through the stock or aftermarket bumper. It is optional to remove the bumper and use optional countersunk screws (not provided). This kit includes 4X M6x1 by 25mm long 316 stainless steel button head cap screws for mounting through the bumper.

On the **SXR800**, use the existing 4 holes on the back to mount the sponsons. You may have to drill out the rivets and/or remove any existing screws.

On all year **Superjets** and other standup models, you will most likely need to drill new holes for these to mount.

1. Align the sponson on the bumper where you want to mount them. Make sure the holes are placed where the step in the blade won't bottom out against the lower lip of the bond flange. Transfer mark/punch the 4 best fitting holes onto the bumper.
2. Set the sponson to the side and drill the 4 holes through the bumper and bond flange using a 1/4" drill bit (clearance for the 6mm bolts).
3. Install the sponson on the inside of the bond flange using 4 bolts and some marine grade silicone.
4. Repeat for the other side.



Please be sure to tell us what you think and review these rear sponsons on our website!

If you have any questions on the install, please feel free to call, text or email us:

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