



AMERICAN MADE
JCR-1070-SET

REAR SPONSON INSTALL GUIDE

These rear sponsons are designed to mount to the inside of the bond flange by bolting through the stock or aftermarket bumper. It is optional to remove the bumper and use optional countersunk screws (not provided). This kit includes 6X M6x1 by 30mm long 316 stainless steel button head cap screws and nuts for mounting through the bumper.

These blades have been revised to fit more skis by the addition of the 3 slots on each sponson blade.

1. Align the sponson on the bumper where you want to mount them. Use the existing holes in the bond flange if available, otherwise transfer mark/punch the 3 best fitting holes onto the bumper thru each slot. Alternatively you can use the M6 threaded holes in the sponsons but it is not required to have more than 3 bolts holding each blade, (1 bolt thru each slot).
2. If necessary, drill the 3 holes through the bumper and bond flange using a 1/4" drill bit (clearance for the 6mm bolts.)
3. Install the sponson on the inside of the bond flange using 3 of the provided bolts and nuts and some marine grade silicone if desired.
4. Repeat for the other side.



Please be sure to tell us what you think and review these rear sponsons on our website!

If you have any questions on the install, please feel free to call, text or email us:

(833) JCRACING jc@jcracing.com www.jcracing.com

Follow us on: www.facebook.com/jcracing135 www.instagram.com/jcracing.135